

Date: Monday, 2/11/2008 2:14:26 PM
 User: Kim Johnston

Process Sheet

SPL/7

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 37361
 Estimate Number : 12894
 P.O. Number :
 This Issue : 2/11/2008 S.O. No. :
 Prsh Rev. : NC
 First Issue : / / Type : LANDING GEAR
 Previous Run : 36022
 Written By : AD 08 02 11
 Checked & Approved By :
 Comment : Est Rev.A 05.06.07 new issue EC
 Est. Rev.B 05.02.08, Per ECN1080P

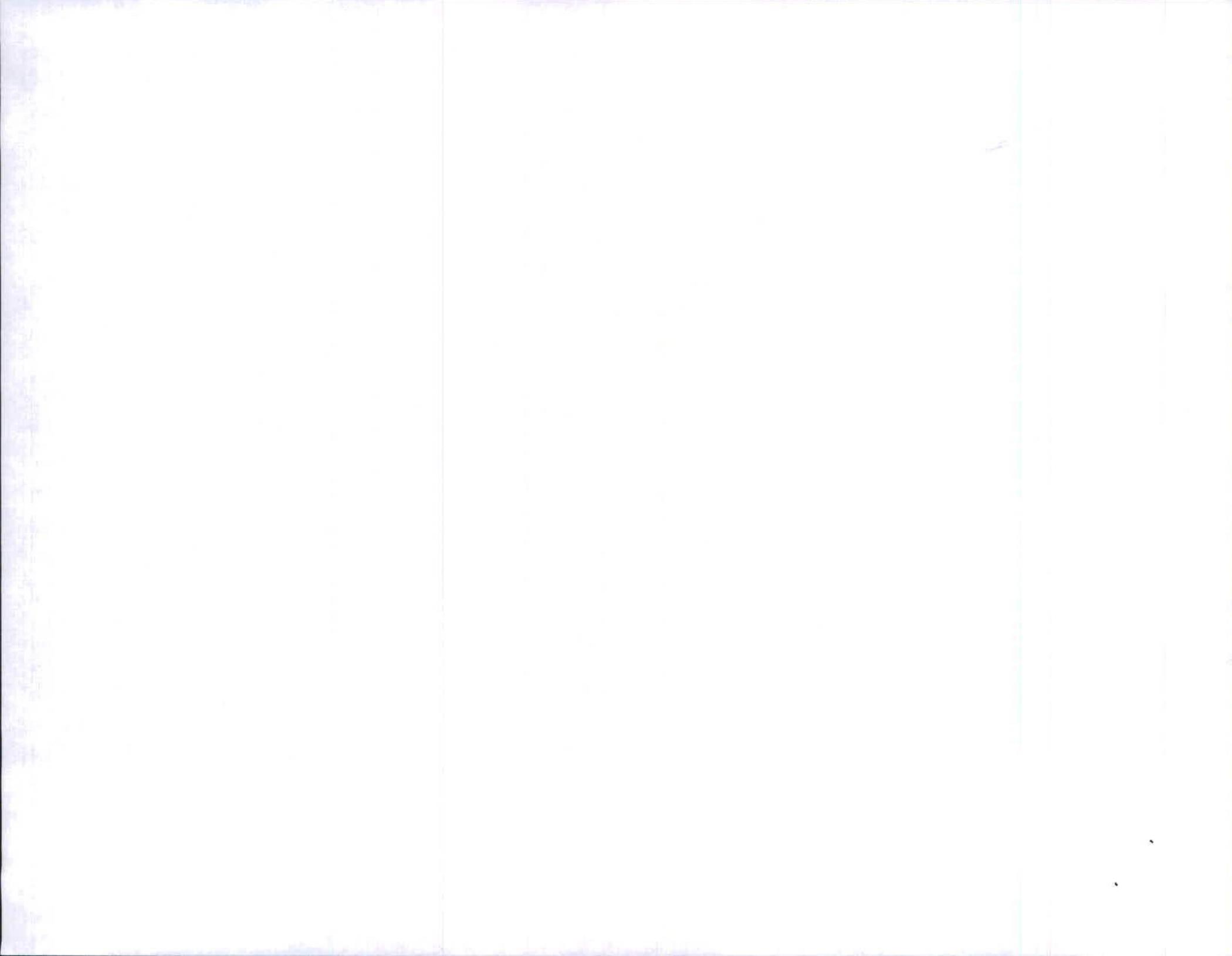
Drawing Name : SADDLE KIT FOR D206-642-512
 Part Number : K642 512
 Drawing Number : N/A
 Project Number : N/A
 Drawing Revision : N/A
 Material :
 Due Date : 2/28/2008
 Qty: 1 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL 
Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP K642-512 CHG003		
2.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Pick Packing Kit		
3.0	D206648013	GHW Kit 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick:  Qty Part Number Description Batch 1 D206-648-013 GHW Kit <u>B37365</u>		
4.0	D2652	Bushing 
Comment: Qty.: 16.0000 Each(s)/Unit Total : 128.0000 Each(s) Pick:  Qty Part Number Description Batch 16 D2652 Bushing <u>B37366</u>		
5.0	D2712	Set Screw 
Comment: Qty.: 10.0000 Each(s)/Unit Total : 80.0000 Each(s) Pick:  Qty Part Number Description Batch 10 D2712 Set Screw <u>B360186 X47</u> <u>B34628 X33</u> <u>AS of 10/3/27 (X8)</u>		



Process Sheet

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Drawing Name: SADDLE KIT FOR D206-642-512

Job Number: 37361

Part Number: K642 512

Job Number



Seq. #	Machine Or Operation:	Description:
6.0	D29322	206 Saddle Right side
		
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)	
	Pick:	
	Qty Part Number	Description
	1 D2932-2	Saddle
7.0	D29332	206 Saddle Right
		
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)	
	Pick:	
	Qty Part Number	Description
	1 D2933-2	Saddle
8.0	D2934	Saddle Spacer
		
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)	
	Pick:	
	Qty Part Number	Description
	2 D2934	Saddle Spacer
9.0	D2935	Saddle Spacer
		
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)	
	Pick:	
	Qty Part Number	Description
	2 D2935	Saddle Spacer
10.0	D29382	206 Saddle Right side
		
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)	
	Pick:	
	Qty Part Number	Description
	1 D2938-2	Saddle
11.0	D29392	206 Saddle Right Side
		
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)	
	Pick:	
	Qty Part Number	Description
	1 D2939-2	Saddle

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Seq. #:	Machine Or Operation:	Description :
24.0	AN5C32A	 Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: Qty Part Number 2 AN5C32A Description Bolt Batch M107746
25.0	AN5C34A	 Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: Qty Part Number 2 AN5C34A Description Bolt Batch M105160 x10 M107269 x6 AS 08/03/26 (X8)
26.0	AN5C35A	 Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Qty Part Number 1 AN5C35A Description Bolt Batch M107551 * New Batch AS 08/03/26 (X8)
27.0	AN960C10L	 Comment: Qty.: 24.0000 Each(s)/Unit Total : 192.0000 Each(s) Pick: Qty Part Number 24 AN960C10L Description Washer Batch M107321 AS 08/03/26 (X8)
28.0	AN960C416L	 Comment: Qty.: 24.0000 Each(s)/Unit Total : 192.0000 Each(s) Pick: Qty Part Number 24 AN960C416L Description Washer Batch M107242 x135 M107008 x57 unable to enter in comp. AS 08/03/26 (X8)

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Part Number: K642 512

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

AN960C516L

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN960C516L

Washer

M103344

AS 08/03/26 (X)

30.0

MS210433

Nut



Comment: Qty.: 20.0000 Each(s)/Unit Total: 160.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

20 MS21043-3

Nut

M107214



31.0

MS210434

Nut



Comment: Qty.: 13.0000 Each(s)/Unit Total: 104.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

13 MS21043-4

Nut

M107101

AS 08/03/26 (X)

32.0

MS210435

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 MS21043-5Nut

M107101X11

M106763X21

AS 08/03/26 (X)

33.0

D36721

PHENOLIC WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total: 192.0000 Each(s)

PHENOLIC WASHER

34470

AS 08/03/26 (X)

34.0

D36723

PHENOLIC WASHER

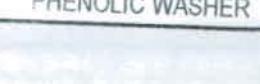


Comment: Qty.: 24.0000 Each(s)/Unit Total: 192.0000 Each(s)

PHENOLIC WASHER

B34470

AS 08/03/26 (X)



B34470 B37374

There is still a batch #34470 in Box
that is not in comp. Qty = 77.

Monday, 2/11/2008 2:14:27 PM

Kim Johnston

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Seq. #:	Machine Or Operation:	Description :	
35.0	D36725	PHENOLIC WASHER	
		Comment: Qty.: 16.0000 Each(s)/Unit Total : 128.0000 Each(s) PHENOLIC WASHER	BS 08/04/26 (X)
36.0	D36727	PHENOLIC WASHER	
		Comment: Qty.: 8.0000 Each(s)/Unit Total : 64.0000 Each(s) PHENOLIC WASHER	BS 08/04/26 (X)
37.0	QC4	INSPECT 100% KITS FOR COMPLETENESS	
		Comment: INSPECT 100% KITS FOR COMPLETENESS	8/04/07 (X)
38.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP K642-512 CHG003 Location: _____	8/4/7 54 (X)
39.0	QC21	FINAL INSPECTION/W/O RELEASE	
		Comment: FINAL INSPECTION/W/O RELEASE	08/04/09 (X)

Job Completion



mf 08-04-08.

✓

